

TECHNICAL SHEET

Fecha: 19/05/2024 .

This file replaces sheet with date

IDENTIFICATION							
Reference: AV/ON-150	AZUL AV/ON-150		Color Simulation: RGB (1, 155, 209) Full tone 2% LDPE				
GENERAL INFORMATION							
Masterbatch: MASTERBATCH	Base polymer: EVA		Recommended dose: 2% LDPE				
RECOMMENDED MATERIA	ALS						
LD-PE: HD-PE PP	PS SB BDS	ABS POM	PC PMM	PVC rígido PVC Plástico Caucho			
Legend: O Not recomended	Partially re	commended	Recommended				
PROCESSING METHODS							
Injection	Blow mold	ling	Extrusion	Rotational molding			
Legend: Not recomended Recommended							
COLORIMETRIC MEASURI	EMENT						
Parameter Luminance (L*)		Value 57.25	Tolerance ±2	Measuring System			
Chromaticity coordinates (a*) Chromaticity coordinates (b*)		-19.59 -38.28	±2 ±2				
Luminance difference (\triangle L*) Saturation difference (\triangle C*)		N/A N/A	+-1,0 +-1,0	CIELAB Iluminante D65/10º			
Tone difference (△h*) Color difference (△E*)		N/A N/A	+-1,0 +-1,5				
Equipment: SPECTROPHOTOMETER MINOL	.TA CM-3700D		Measuring System: CIELAB D65 ILLUM	INANT/10°			
Measurement Geometry: D/8			Color Simulation 2% LDPE EVA, RGE	3(1, 155, 209)			
PHYSICAL & CHEMICAL F	ORM						

Properties	Norma	Value	Units
Physical Form	-	Granular	-
Thermal stability (*)	-	280 ºC	-
Light stability (max. 8) (*)	-	7-8	_

INFORMATION ABOUT THE COMPOSITION

- Masterbatch does not contain: Pb, Hg, Cd, Cr (VI)
- **Pigments:** It contains inorganic and organic pigments.
- Plastic support: Pigments dispersion in EVA.
- Other information: Masterbatch contains CaCO3 and lubricant additives in order to improve the processing.

LEGISLATION

The supplied product complies with the following standards and directives:

- Regulation (EC) No. 1907/2006 of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH).
- Directive 2011/65/EU of the European Parliament and of the Council of 8 June 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment.

For further information about legislative affairs (or any other queries), you can contact our Quality Department through the following email address calidad@colortec.es

ADVANTAGES OF USING MASTERBATCH

- **Physical Form:** Pigment encapsulation reduces contamination in the manufacturing process. Besides, the absence of dust has a positive impact on the work environment.
- **Dose:** Unlike powder pigments, it is possible to dose automatically.
- MOISTURE: Powder pigments could be highly hygroscopic and, but as masterbatches are encapsulated in plastic support, the moisture absorption is really low.

OTHER INFORMATION

- Packaging: in 25 kg bags.
- LABELING: reference, recommended dose for application, batch number and weight.

IMPORTANT REMARKS

• The product should not be stored in direct sunlight or near sources of thermal energy.