

Light stability (max. 8) (*)

TECHNICAL SHEET

Fecha: 14/05/2024 .

This file replaces sheet with date

IDENTIFICATION						
Reference: AV/ON-14-S	NARANJA AV/ON-14-SIN		Color Simulation: RGB (214, 84, 53) Full tone 2% PE			
GENERAL INFORMATION						
Masterbatch: MASTERBATCH	Base polymer: EVA		Recommended dose: 2% PE			
RECOMMENDED MATERIA	ALS					
LD-PE: HD-PE PP	PS SB BDS	O ABS	0	PC PMMA EVA	PVC rígido PVC Plástico Caucho	
Legend: Not recomended Partially recommended Recommended						
PROCESSING METHODS						
Injection	Blow molding		• Extrusion O		Rotational molding	
Legend: O Not recomended	Recomme	nded				
COLORIMETRIC MEASUR	EMENT					
Parameter		Value	Tolerance	Measur	ing System	
Luminance (L*)		52.80	±2			
Chromaticity coordinates (a*))	49.60	±2		CIELAB Iluminante D65/10º	
Chromaticity coordinates (b*)	43.90	±2			
Luminance difference (△L*)		N/A	+-1,0			
Saturation difference (△C*)		N/A	+-1,0	llullillali		
Tone difference (△h*)		N/A	+-1,0			
Color difference (△E*)		N/A	+-1,5			
Equipment: Measuring System: SPECTROPHOTOMETER MINOLTA CM-3700D CIELAB D65 ILLUMINANT/10°						
Measurement Geometry: D/8	Color Simulation 2% PE EVA, RGB(214, 84, 53)					
PHYSICAL & CHEMICAL F	ORM					
Properties			Norma	Value	Units	
Physical Form			_	Granular	-	
Thermal stability (*)			-	240 ºC	-	

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INFORMATION ABOUT THE COMPOSITION

- Masterbatch does not contain: Pb, Hg, Cd, Cr (VI)
- **Pigments:** It contains inorganic and organic pigments.
- Plastic support: Pigments dispersion in EVA
- Other information: Masterbatch contains CaCO3 and lubricant additives in order to improve the processing.

LEGISLATION

The supplied product complies with the following standards and directives:

- Regulation (EC) No. 1907/2006 of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH).
- Directive 2011/65/EU of the European Parliament and of the Council of 8 June 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment.

For further information about legislative affairs (or any other queries), you can contact our Quality Department through the following email address calidad@colortec.es

ADVANTAGES OF USING MASTERBATCH

- **Physical Form:** Pigment encapsulation reduces contamination in the manufacturing process. Besides, the absence of dust has a positive impact on the work environment.
- Dose: Unlike powder pigments, it is possible to dose automatically
- MOISTURE: Powder pigments could be highly hygroscopic and, but as masterbatches are encapsulated in plastic support, the moisture absorption is really low.

OTHER INFORMATION

- Packaging: in 25 kg bags.
- LABELING: reference, recommended dose for application, batch number and weight.

IMPORTANT REMARKS

• The product should not be stored in direct sunlight or near sources of thermal energy.